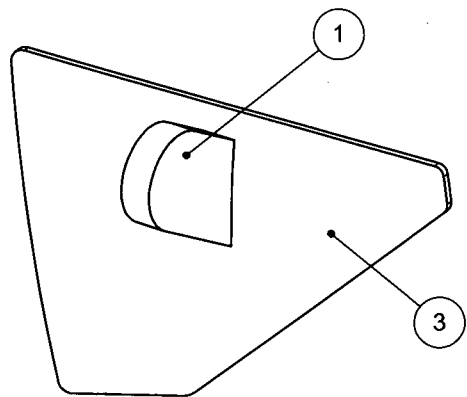
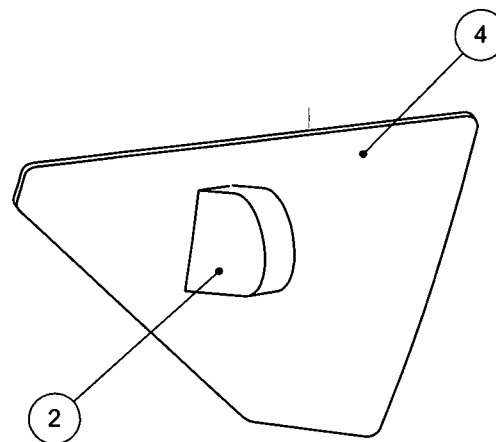


ITEM	QTY -041	QTY -042	P/N	DESCRIPTION
	X		D4049-041	MOUNTING LUG ASSY, LH
		X	D4049-042	MOUNTING LUG ASSY, RH
1	1		D4049-1	LUG
2		1	D4049-2	LUG
3	1		D4049-3	MOUNTING PLATE, LH
4		1	D4049-4	MOUNTING PLATE, RH



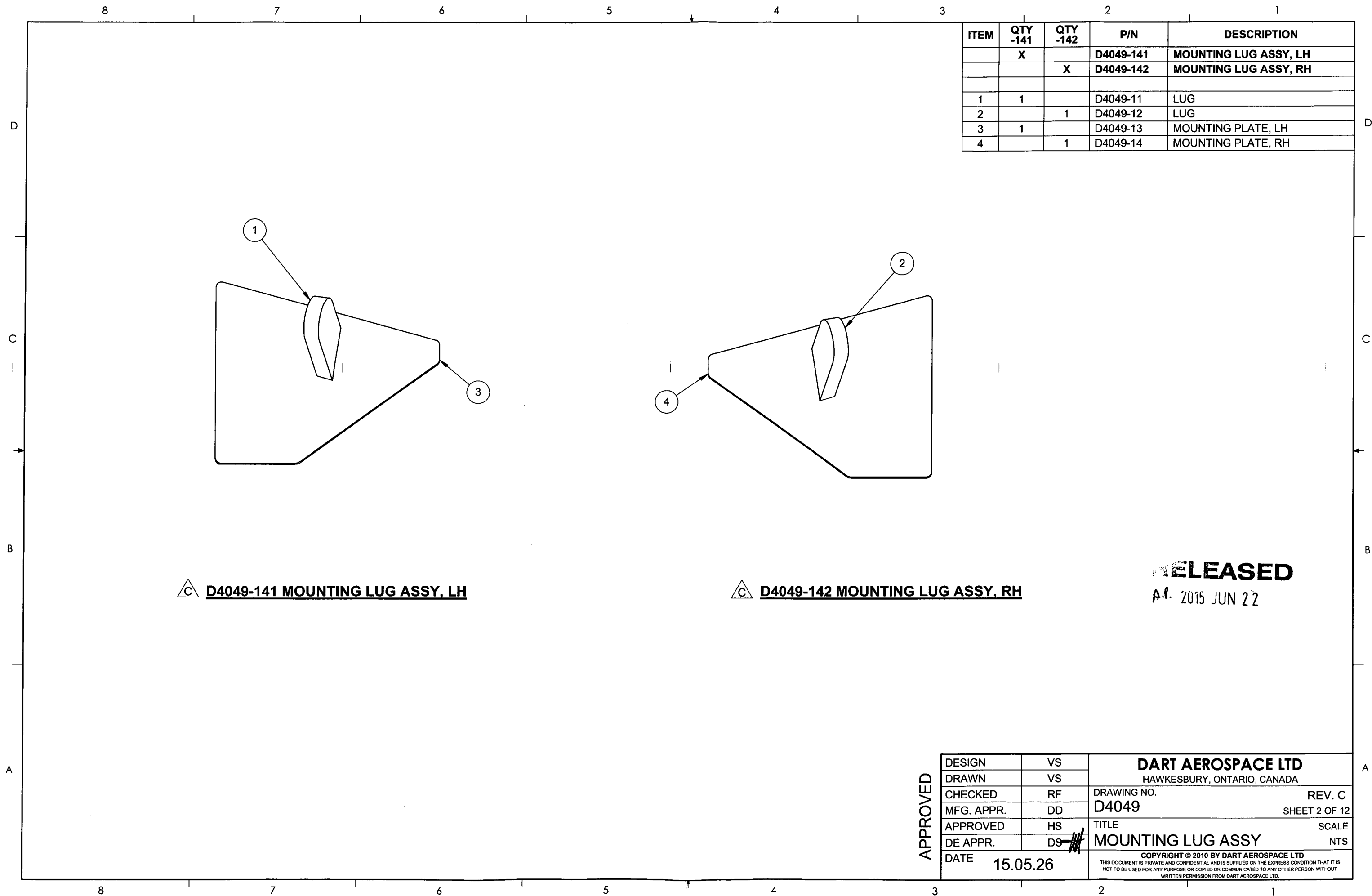
D4049-041 MOUNTING LUG ASSY, LH

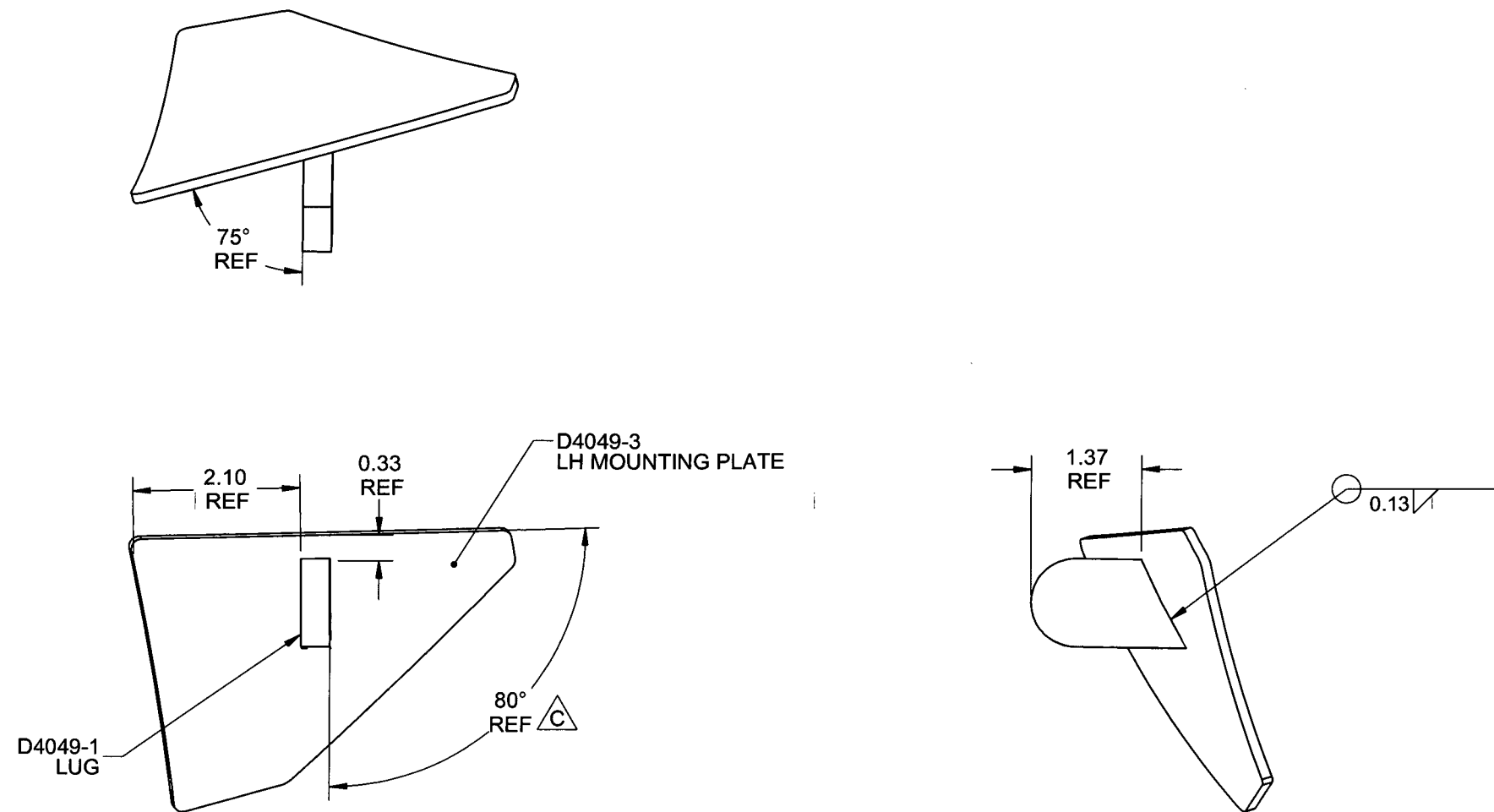


D4049-042 MOUNTING LUG ASSY, RH

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A-P 2015 JUN 22
EEN 15-585

C	PER NCR 15-4825, ADD -141/-142; ZN B4-3, B8-3, B4-6, B3-5, ADD -11/-12; ZN A4-10, B2-11, ADD -13/-14; ZN C1-12, A1-12, REVISE DIM; ZN B5-3, B4-4, ADD -2 VIEW; ZN B2-7	VS	15.05.26
B	80° WAS 83°, 0.33 WAS 0.55 & 2.10 WAS 2.50 (ZN C6-2)	RF	10.03.19
A	NEW ISSUE	RF	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D4049	SHEET 1 OF 12
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	MOUNTING LUG ASSY	NTS
DATE	15.05.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





8 D4049-041 MOUNTING LUG ASSY, LH

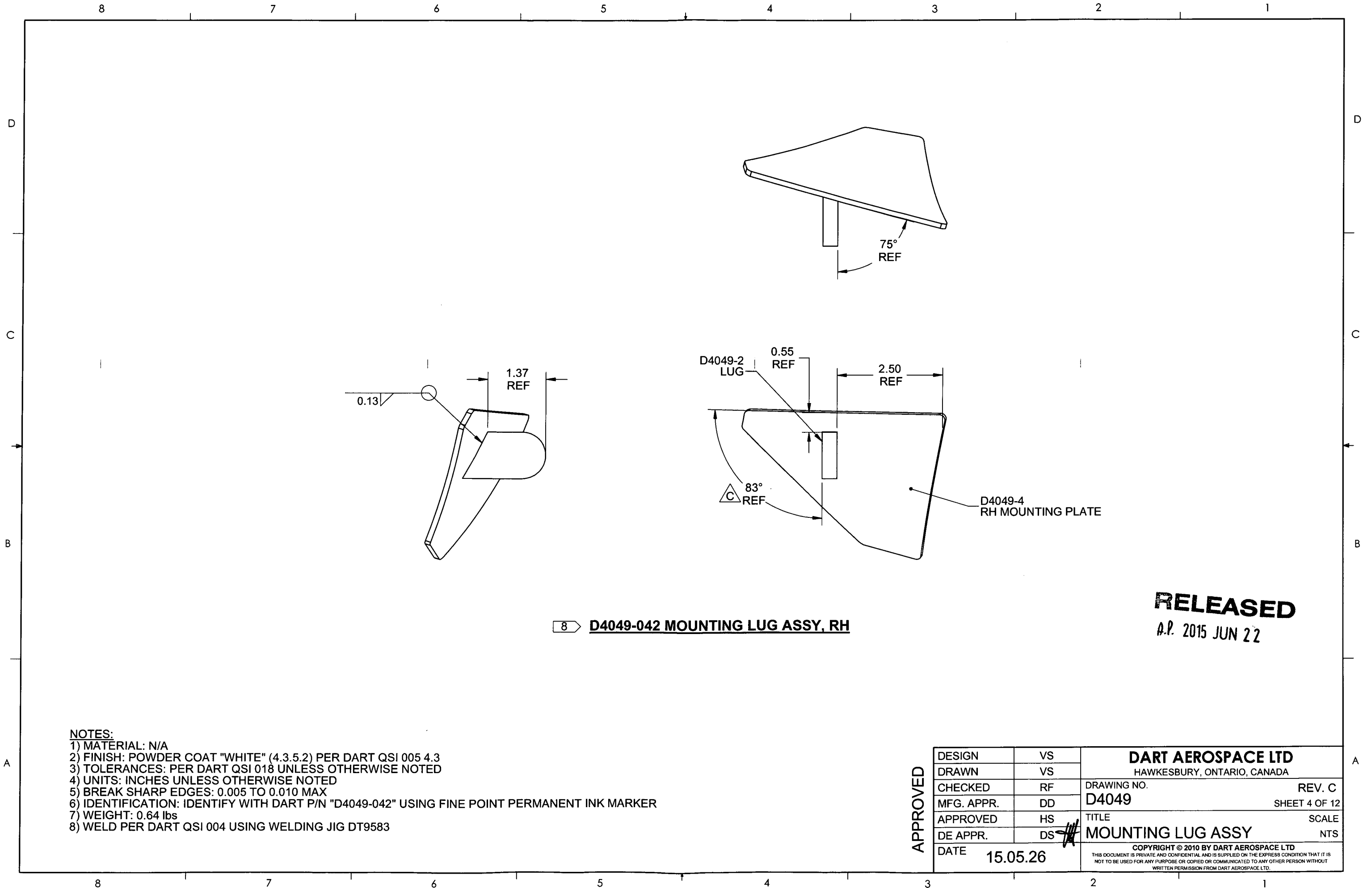
RELEASED
A.P. 2015 JUN 22

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4049-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.64 lbs
- 8) WELD PER DART QSI 004 USING WELDING JIG DT9584

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DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D4049	SHEET 3 OF 12
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	MOUNTING LUG ASSY	NTS
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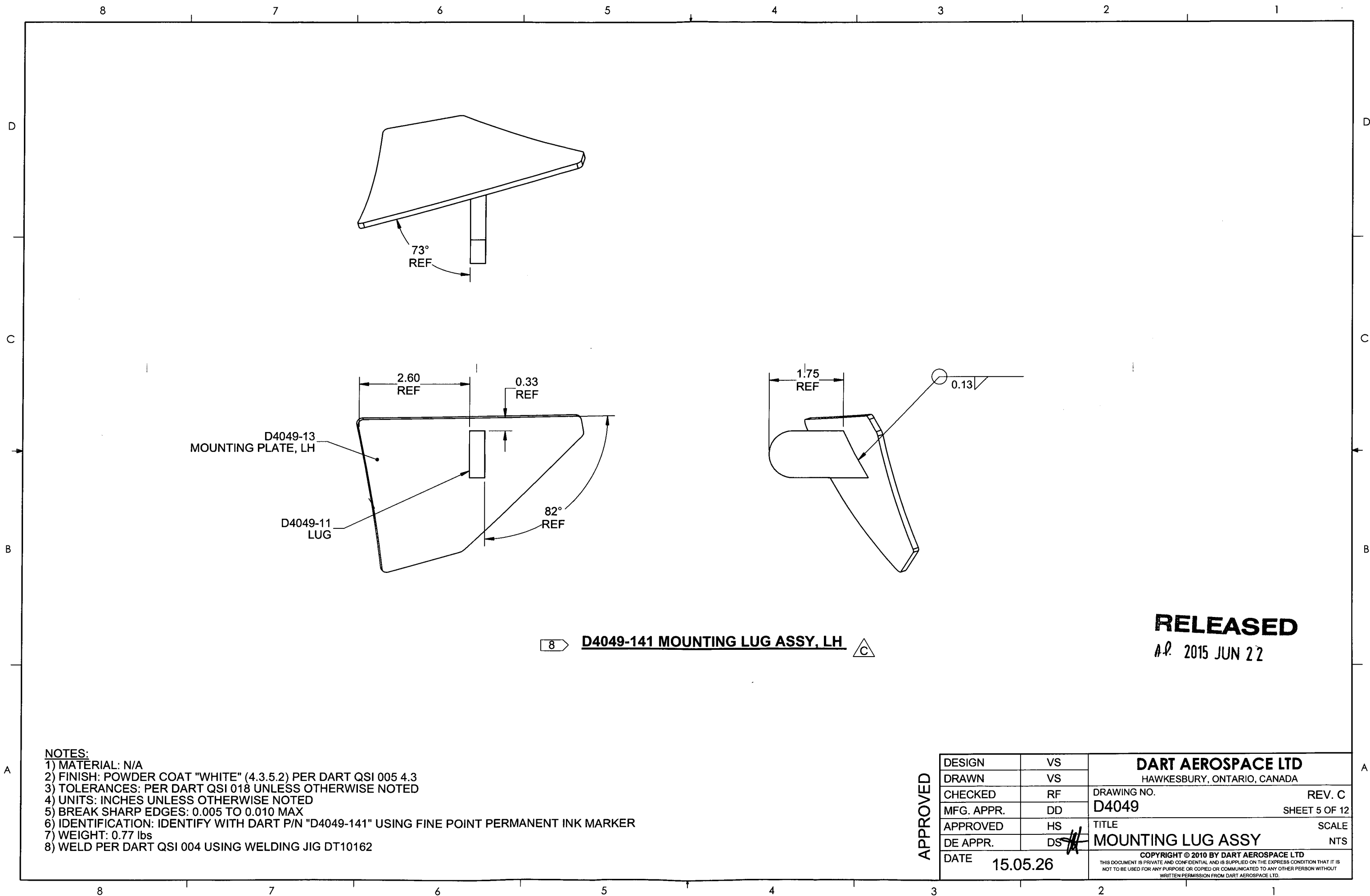
8 D4049-042 MOUNTING LUG ASSY, RH

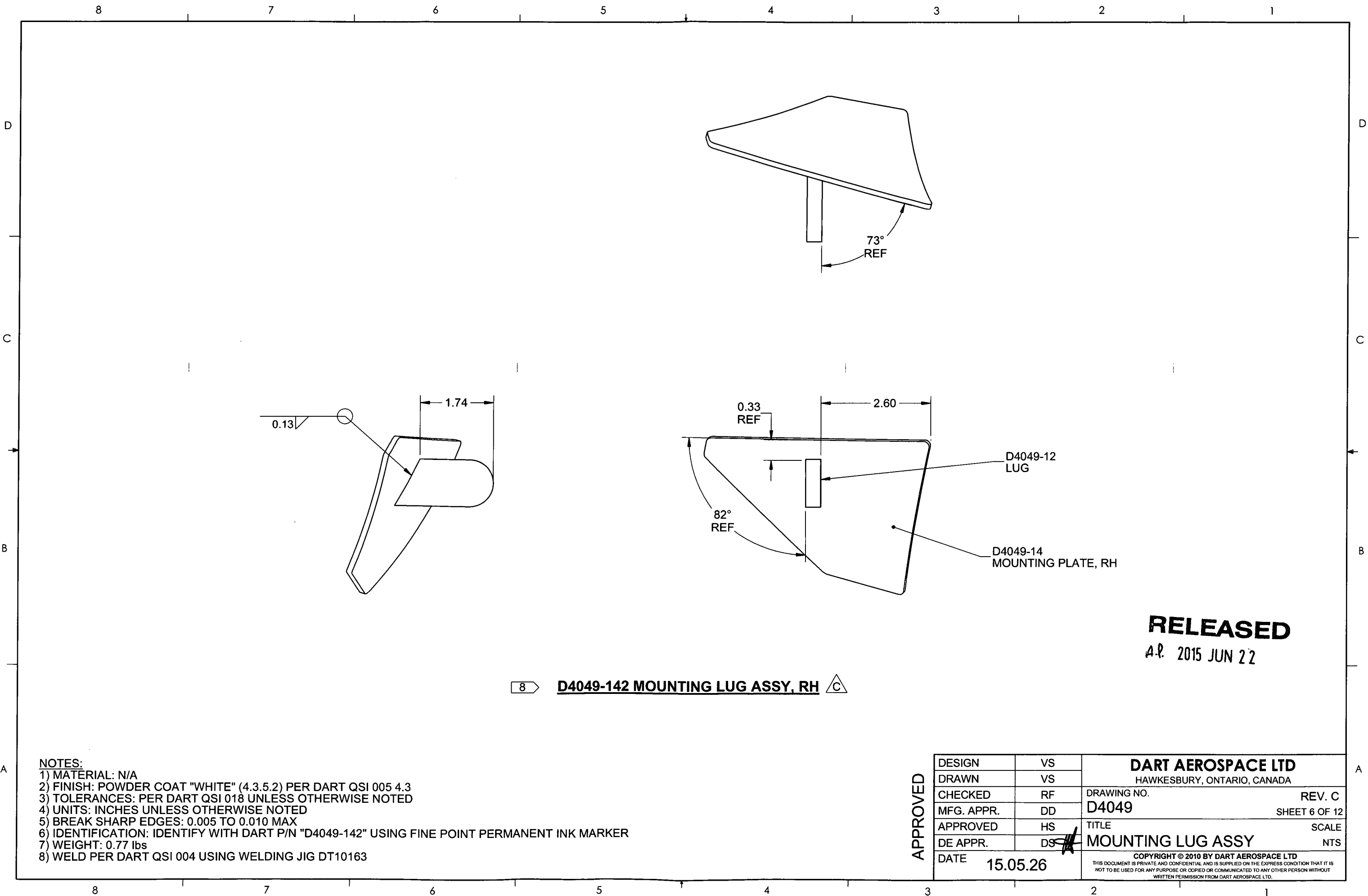
RELEASED
A.P. 2015 JUN 22

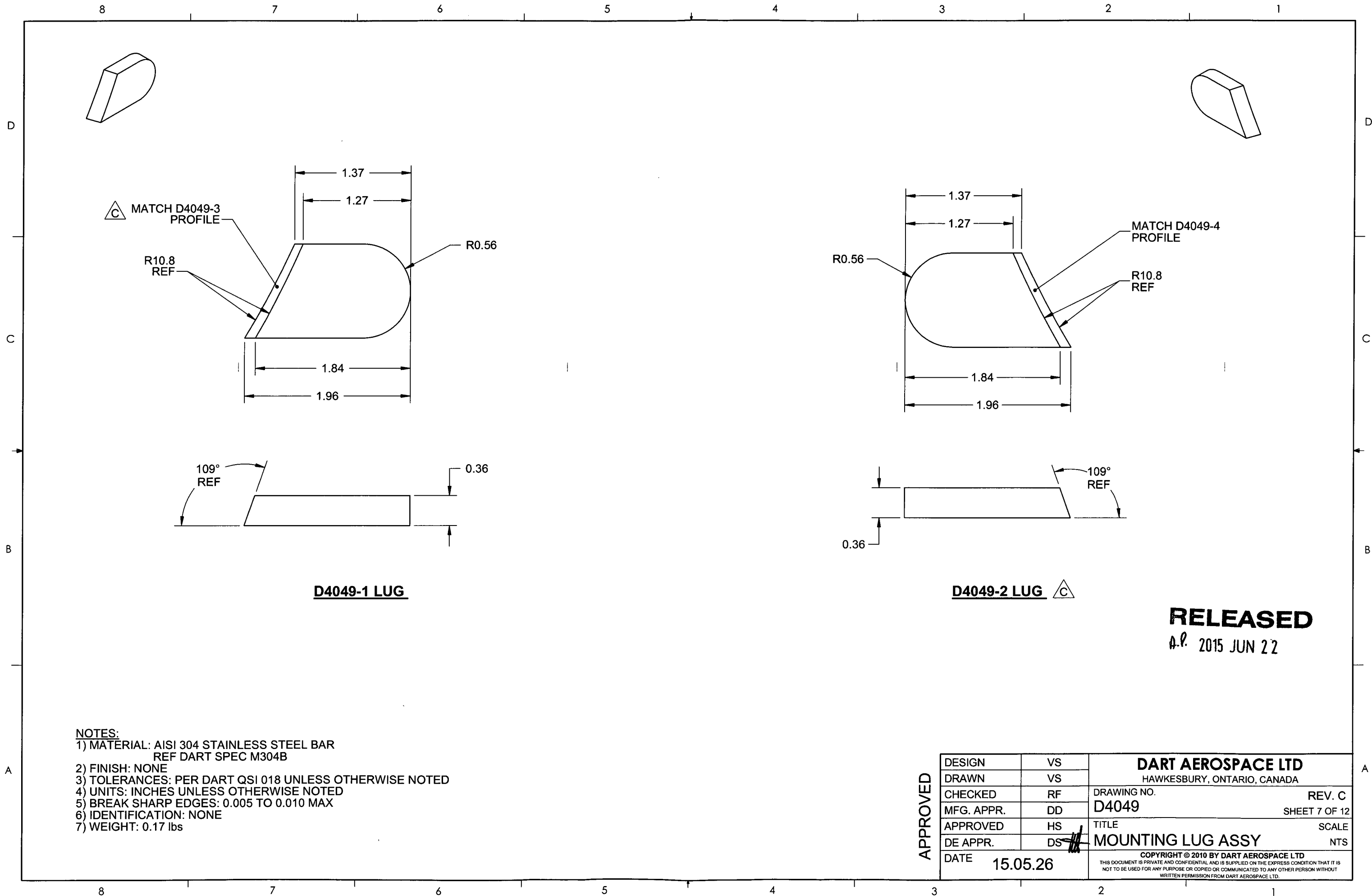
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4049-042" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.64 lbs
 - 8) WELD PER DART QSI 004 USING WELDING JIG DT9583

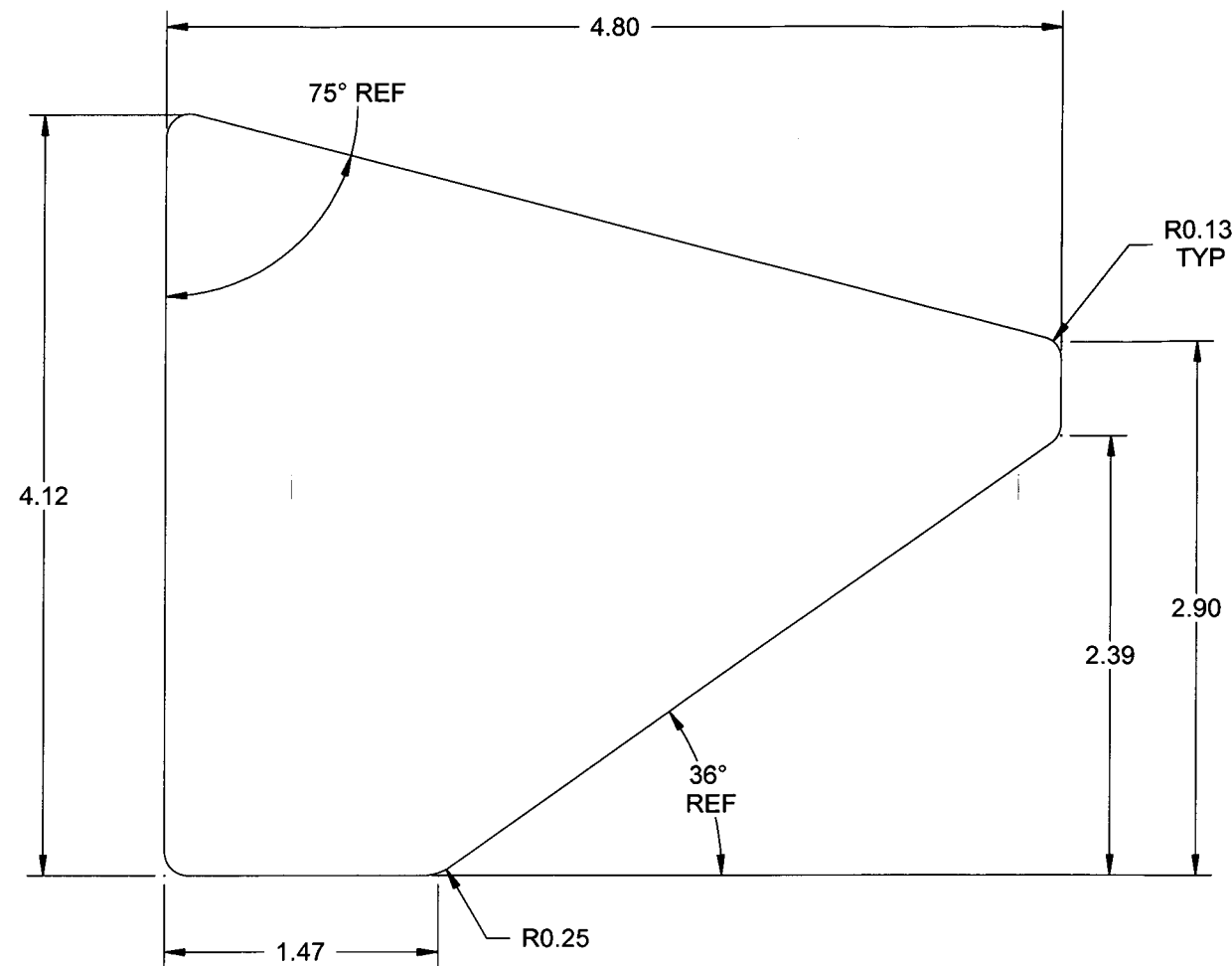
APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D4049	SHEET 4 OF 12
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	MOUNTING LUG ASSY	NTS
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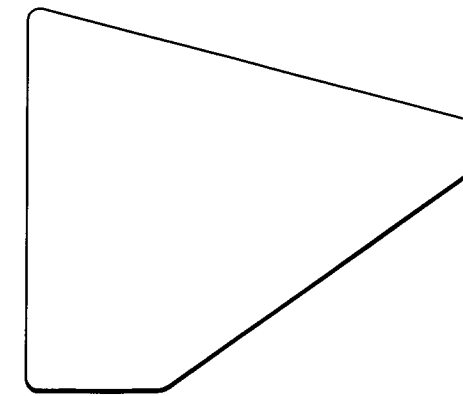




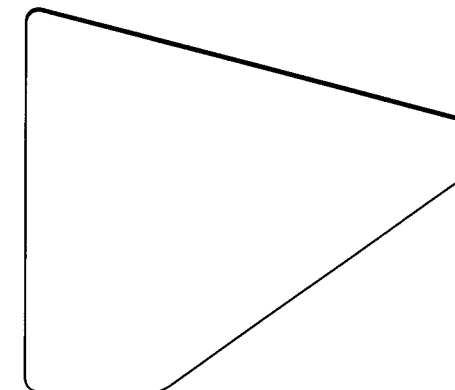
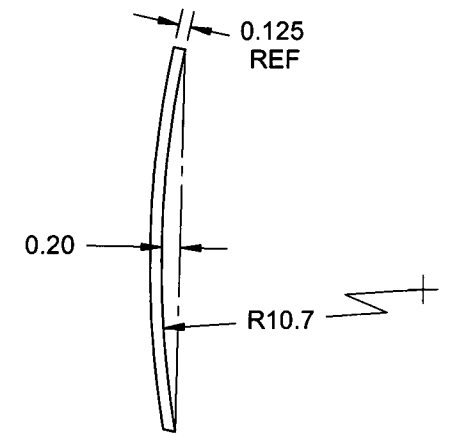




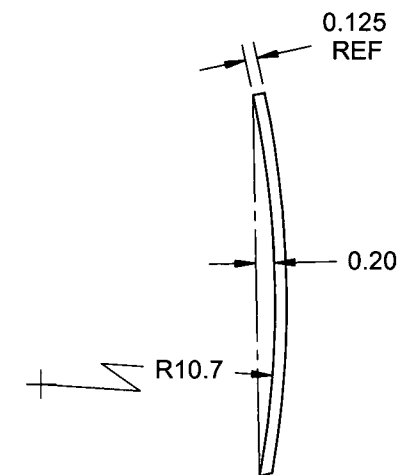
D4049-3F FLAT PATTERN



**D4049-3 MOUNTING PLATE, LH
(MAKE FROM D4049-3F FLAT PATTERN)**



**D4049-4 MOUNTING PLATE, RH
(MAKE FROM D4049-3F FLAT PATTERN)**



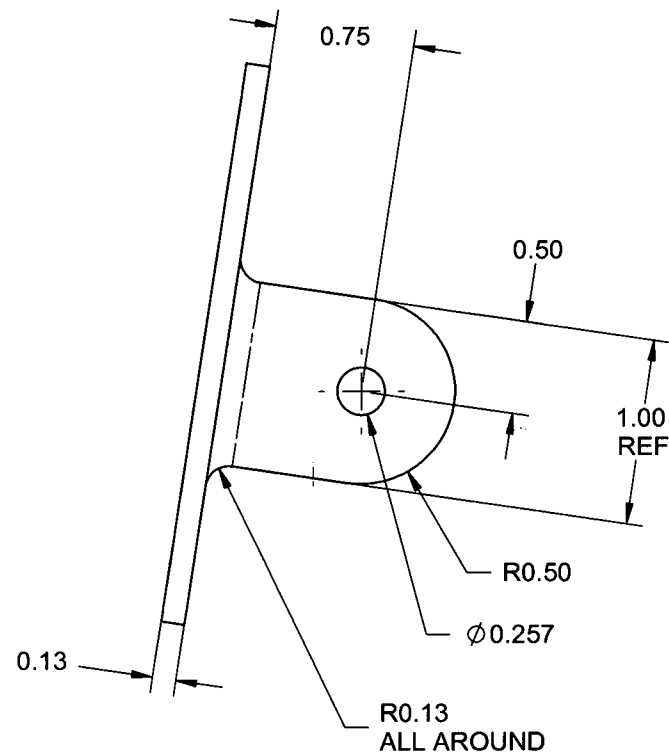
RELEASED
2015 JUN 22 A9

NOTES:

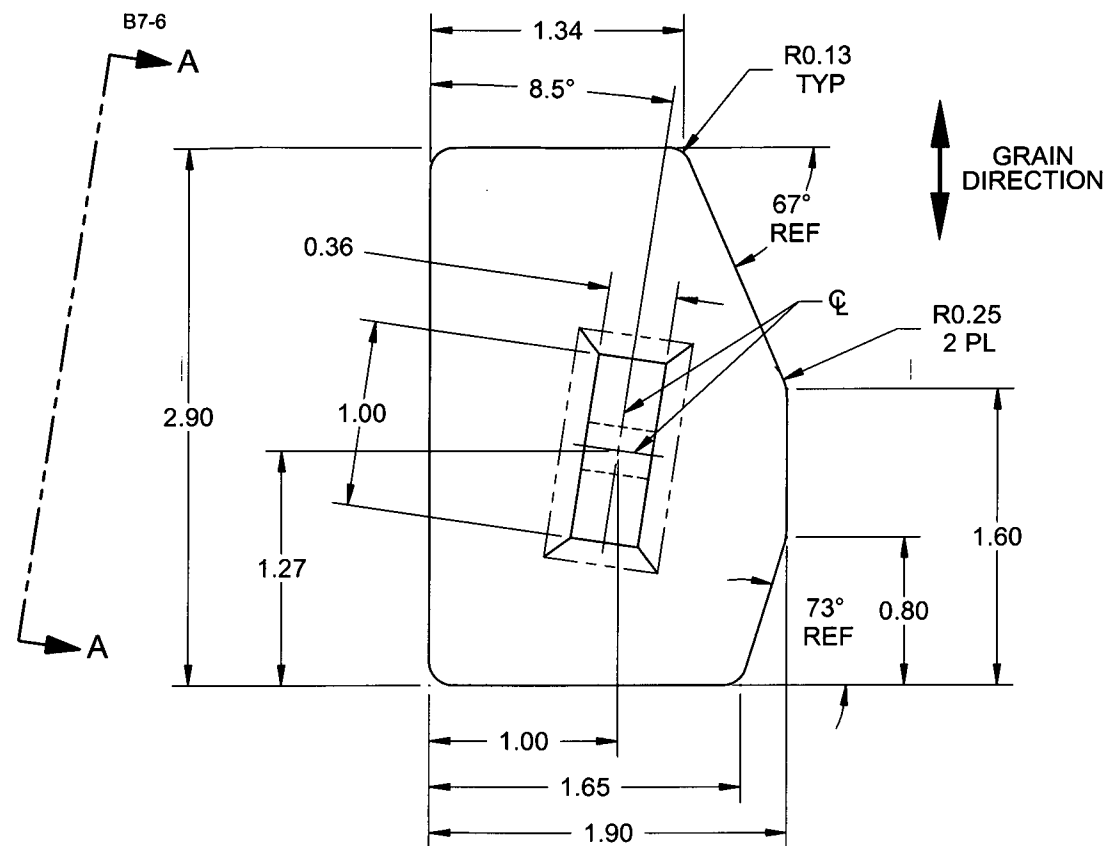
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ANNEALED 2B FINISH, 0.125" THICK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
PER DART SPEC M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.46 lbs

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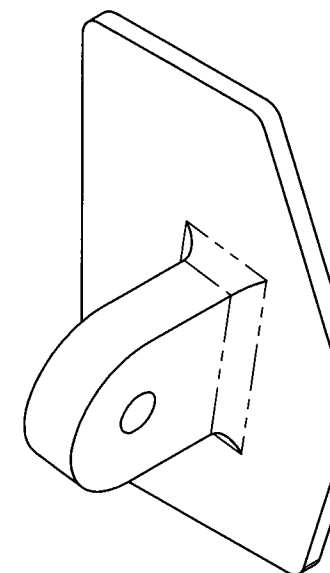
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D4049	SHEET 8 OF 12
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	MOUNTING LUG ASSY	NTS
DATE	15.05.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



VIEW A-A D5-6



D4049-5 MOUNTING LUG, LH



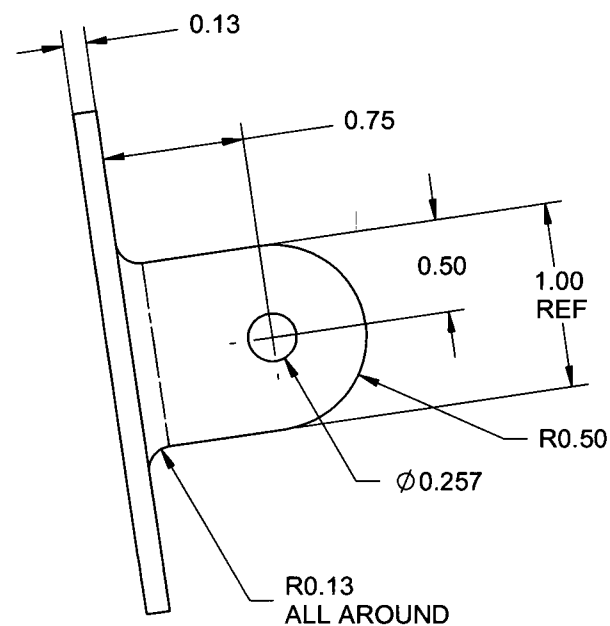
RELEASED
A.P. 2015 JUN 22

NOTES:

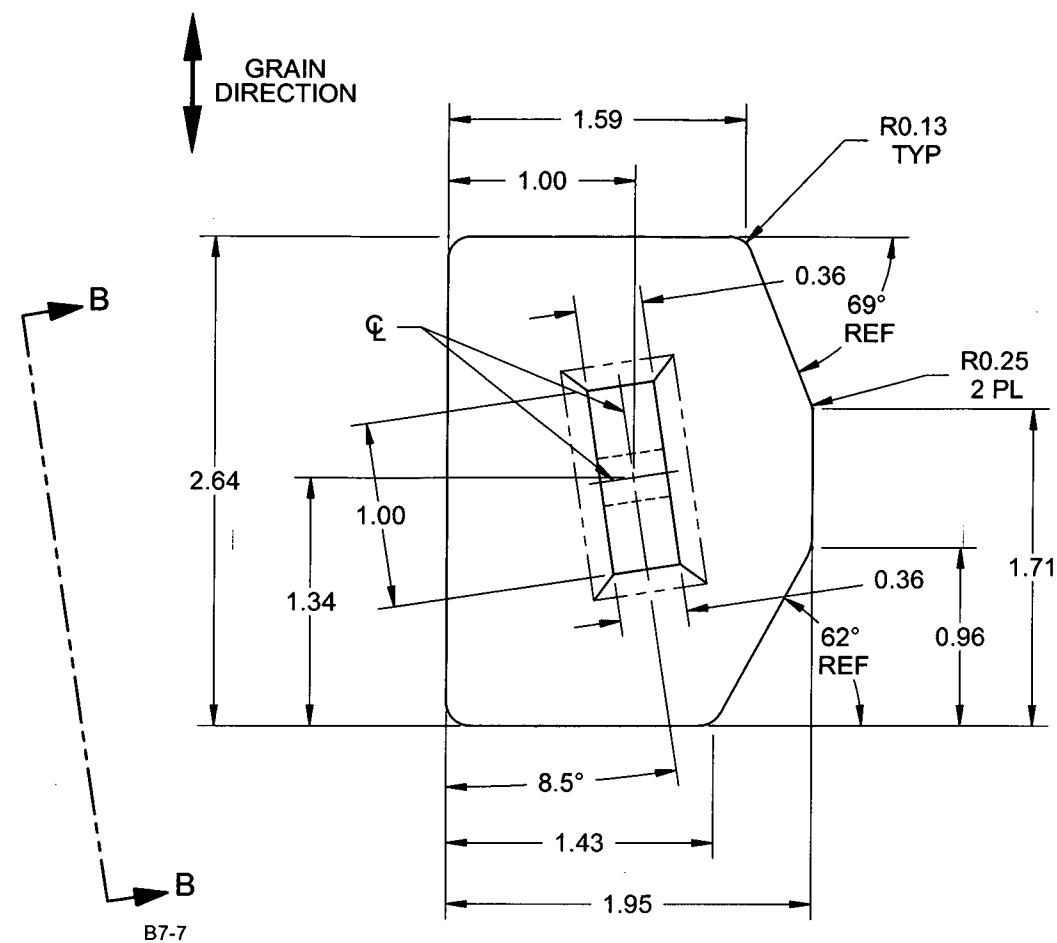
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AMS-QQ-A-225/8 OR AMS-QQ-A-200/8 OR ASTM B211 OR B221
PER DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4049-5" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.10 lbs

APPROVED

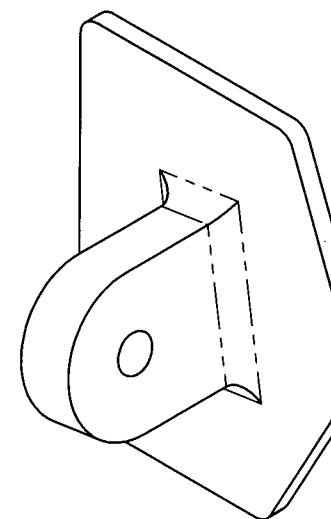
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D4049	REV. C
MFG. APPR.	DD		SHEET 9 OF 12
APPROVED	HS	TITLE MOUNTING LUG ASSY	SCALE
DE APPR.	DS		NTS
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VIEW B-B B5-7



D4049-8 MOUNTING LUG, RH



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A.P. 2015 JUN 22

NOTES:

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	VS		
	CHECKED	RF	DRAWING NO.	REV. C
	MFG. APPR.	DD	D4049	SHEET 10 OF 12
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	MOUNTING LUG ASSY	NTS
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8

7

6

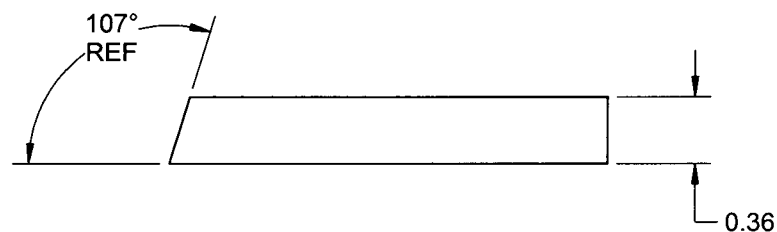
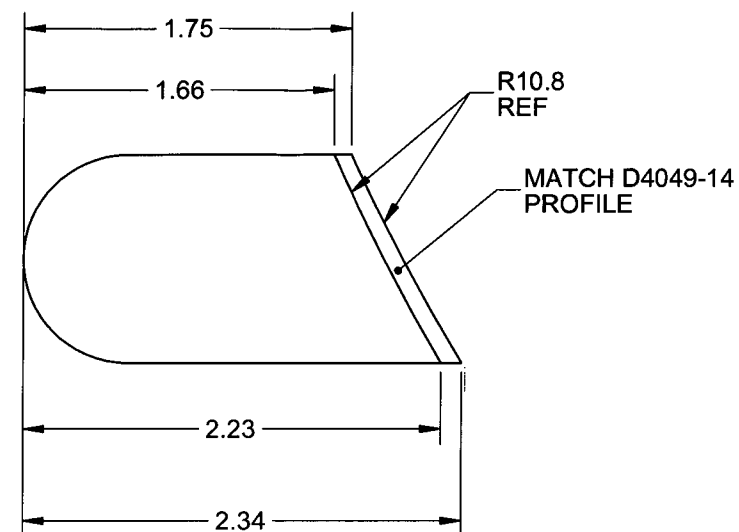
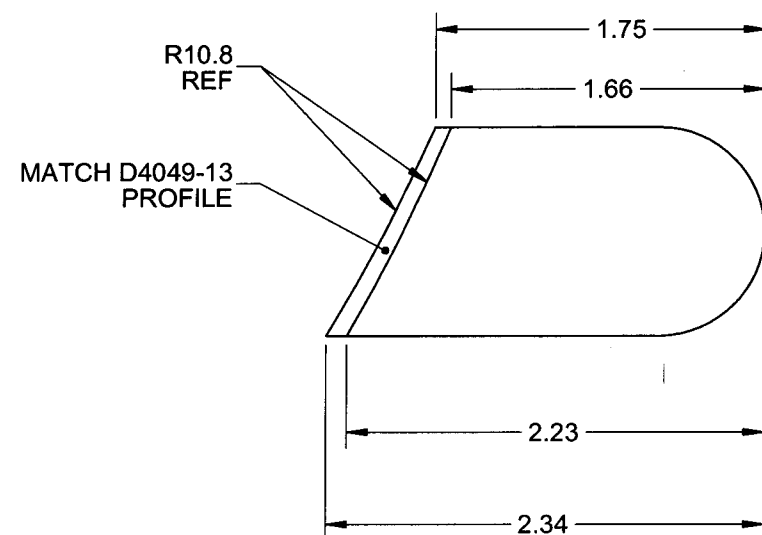
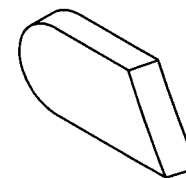
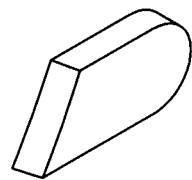
5

4

3

2

1



D4049-11 LUG

D4049-12 LUG

RELEASED

APR 2015 JUN 22

NOTES:

- 1) MATERIAL: AISI 304 STAINLESS STEEL BAR
REF DART SPEC M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.22 lbs

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DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D4049	REV. C
MFG. APPR.	DD	SHEET 11 OF 12	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	MOUNTING LUG ASSY	NTS
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